



World FastestTrue 3D Automated Optical Inspection



Ultra High Inspection Speed



Perfect True 3D Inspection Performance



3D Data based SMT Process Control System









World FastestTrue 3D Automated Optical Inspection

Koh Young's true 3D inspection system provides solutions for conventional inspection problems.



World-Fastest True 3D Inspection Performance

 Measurement and Inspection of All kinds of Defects without Sarcrificing Accuracy and Speed



- Detecting all kinds of defects including Missing, Offset, Rotation, Polarity, Upside down, OCV/OCR, Solder filet, Billboarding, Lifted Lead, Lifted Body, Tombstone, Bridging and more.
- The ultimate solution for achieving highyield in all industries.



Fast and Intuitive Programming: Template Management

- Easy inspection condition setting and modification based on quantified inspection result
- Reducing programming time in 'Package Registration' + 'Inspection Condition Setting'



 Non-registered package



Package registration
 : Choose package type
 : Choose component type



 Apply selected package

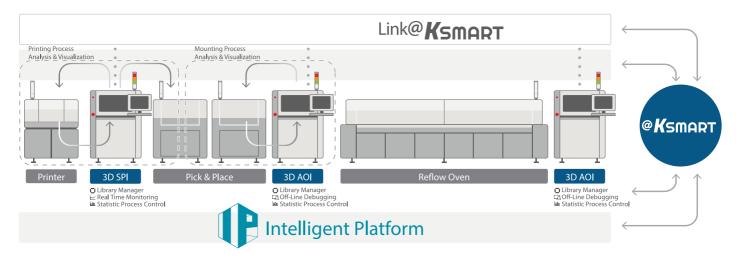


Approx.

 Select relevant template registered on the server



Intelligent Platform to Realize Fully Automated Process Optimization : Smart Factory





SPC@KSMART

Optional 🗹

Reliable 3D Data based Statistical Process Control

- Carry out essential analyses from an intuitive graphical interface
- Accelerate root cause analysis for increased equipment uptime







OLD(Off-Line Debugging) @ KSMART

Optional 🗹

Minimum Downtime for Job Fine-tuning

- On-time fine-tuning without stopping production line
- Automatically deploys modified inspection conditions starting from the next PCB



LM(Library Manager) @ KSMART

Job Management

- Store & distribute Job files and inspection conditions from centralized DB to multiple SPIs
- Changes and modifications after process optimization are easier to manage

User Level Management

- Can set up user level groups with different authorities
- · Each user's work history is traceable via user log data





Link@KSMART

Optional 🗹

3D data based SPI-AOI communication solution

- Review, diagnosis and optimization of printing, pick-and-place and reflow process
- Traces root cause of defects by storing and communicating inspection results from Koh Young's 3D SPI and 3D AOI Systems



[™] Must-check Requirements of 3D AOI System



Requirements		Solutions		
Shadow Pro	oblem Solution			
Specular Problem Solution		3D Shadow Free Moiré Technology & 8 Way Projection		
Shadowed /	Area between Tall Components			
Small (01005	inch) Component Insepction			
Wide Measurement Range + Accuracy (Measurement Range Problem)		Multi-Frequency Moiré Technology		
Real Time PCB Warp Compensation		Warn Compensation (Pad Referencing)	ng + Multi-Frequency Moiré Technology)	
Dark Component & White Body Component Location		Traip compensation (i du reservirei	ing a main a requestion ment of rectinities gry	
Component Body, Lead Coplanarity Inspection				
Solder Joint Profile Inspection		- Full 2D Magaurament		
	·	Full 3D Measurement		
3D Polarity	<u>'</u>			
Component	Crack Inspection			
Inspection Items	Inspection Task	Missing, Offset, Rotation, 3D Polarity, Upside down, OCV/OCR, Coplanarity, Solder fillet, Lifted lead, Billboarding, tombstone, Bridging, Dimension		
	Camera Resolution	 15µm	20µm	
	FOV Size	42×42mm (1.65×1.65 inch)	56×56mm (2.20×2.20 inch)	
Inspection	Full 3D Inspection Speed	27.6~51.9 cm²/sec (Inspection speed varies by PCB, and inspection condition.)		
Perfor-	Height Accuracy (on KY Calibration Target)	• ±3%		
mance	Camera	8M Pixel High Speed Camera		
	Illumination	IR-RGB LED Dome Styled Illumination		
	Max. Measurement Height	• 5mm / 25mm (optional)		
РСВ	Conveyor Width Adjustment	Automatic		
Handling	Conveyor Fix Type	Front / Rear Fixed (factory setting)		
	Supported Input Format	GERBER Data (274X, 274D), ODB++, Placement file, Mounter JOB file, Allegro, Zuken, Mentor (optional)		
	Programming S/W	• ePM-AOI, AOI GUI		
	Operating System	• AOI GUI		
	Statistical Process Control Tool	SPC@KSMART		
Software		Review Station		
	Operator User-friendliness	Library Manager@KSMARTKYCal: Auto Camera Calibration, Aut	to Illumination Calibration	
		Auto Height Calibration		
	Operating System	 Intel i7-3970X (6Core), 32GB, Windo 	w 7 Ultimate 64bit	
Add-on Solutions	1D & 2D Handy Barcode Reader	• SPC@KSMART	 Up to 25mm Height Inspection 	
	1D & 2D Inline Barcode Reader	• OLD@KSMART		
	 Offline Programming Station 	 Foreign Material Inspection 		
	 Offline SPC Pro Station 	 Review Station 		
	Standard Calibration Target	Warp Compensation		

* Above specifications are subject to change without notice.

	M	L	DL	XL	
Max. PCB Size	330X330mm (13X13 inch)	510X510mm (20X20 inch)	Dual: 510X320mm (20X12.6 inch) Single: 510X580mm (20X22.8 inch)	850X690mm (33.4X27.1 inch)	
Min. PCB Size 50X50mm (1.97X1.97 inch)				70X70mm (2.7X2.7 inch)	
PCB Thickness	0.4~5mm (0.015~0.20 inch)			0.5~8mm (0.02~0.31 inch)	
Max. PCB Weight	Ring Belt : 2kg(4.4 lbs), Timing Belt : 5kg(11 lbs)			10kg(22 lbs)	
Machine Weight	550kg(1212 lbs)	600kg(1322 lbs)	700kg (1543 lbs)	850kg (1874 lbs)	
Bottom Side Clearance	50mm (1.97 inch)				
Supplies	200~240VAC, 50/60Hz Single Phase, 5Kgf/cm²				
W	820mm (32.2 inch)	1000mm (39.3 inch)	1000mm (39.3 inch)	1350mm (53.1 inch)	
D	1295mm (50.9 inch)	1295mm (50.9 inch)	1475mm (58.0 inch)	1475mm (58.0 inch)	
Н	1727mm(67.9 inch)				
F	985mm (38.7 inch)		1165mm (45.8 inch)		

